

## CRANKSHAFT & MAIN BEARINGS

1936-42 MODELS

**CRANKSHAFT BEARINGS:**—Replacement bearings furnished in Standard Size and Undersizes as shown below. In addition, Rear Main Bearings (flanged on both ends—take crankshaft end thrust) furnished in special lengths as follows:

### '60' V8 Engine (1937-38-39)

Part Numbers		
Frt. & Center	Rear	Size
52-6333-A .....	52-6331-A.....	Standard
52-6333-B .....	52-6331-B.....	.005" Undersize
52-6333-C .....	52-6331-C.....	.010" Undersize
52-6333-D .....	52-6331-H.....	.020" Undersize
52-6333-E <sup>②</sup> .....	52-6331-D <sup>①</sup> .....	Standard
52-6333-L <sup>③</sup> .....	52-6331-U <sup>③</sup> .....	.005" Undersize
	52-6331-E <sup>③</sup> .....	Standard
	52-6331-F <sup>①</sup> .....	.005" Undersize
	52-6331-G <sup>①</sup> .....	.010" Undersize

①—Length .015" oversize.

②—O.D. .015" oversize. .010" undersize within flanges.

③—.015" oversize between flanges.

### '60' V8 Engine (1940)

Part Numbers		
Frt. & Center	Rear	Size
92-A-6333-A.....	92-A-6331-A .....	Standard
92-A-6333-B.....	92-A-6331-B .....	.005" Undersize
92-A-6333-C.....	92-A-6331-C .....	.010" Undersize
92-A-6333-D <sup>①</sup> .....		Standard
92-A-6333-E.....	92-A-6331-H .....	.020" Undersize
.....	92-A-6331-D <sup>①</sup> .....	Standard
.....	92-A-6331-E <sup>①</sup> .....	.005" Undersize
.....	92-A-6331-F <sup>①</sup> .....	.010" Undersize
	92-A-6331-G <sup>②</sup> .....	Standard

①—Length .015" Oversize. ④—O.D. .015" Oversize.

②—O.D. .015" oversize. Length .010" undersize.

1940 '60'—These bearing used only with new 1940 crankshaft 022A-6303 with larger bearing journals.

### '90' V8 Engine (1936-38)

Part Numbers		
Frt. & Center	Rear	Size
68-6333-A .....	68-6331-A.....	Standard
68-6333-B .....	68-6331-B.....	.005" Undersize
68-6333-C .....	68-6331-C.....	.010" Undersize
68-6333-E <sup>②</sup> .....	68-6331-D <sup>①</sup> .....	Standard
68-6333-F .....	68-6331-H.....	.015" Undersize
68-6333-M .....	68-6331-V.....	.020" Undersize
	68-6331-E <sup>②</sup> .....	Standard
	68-6331-F <sup>①</sup> .....	.005" Undersize
	68-6331-G <sup>①</sup> .....	.010" Undersize
	68-6331-Y <sup>①</sup> .....	.020" Undersize