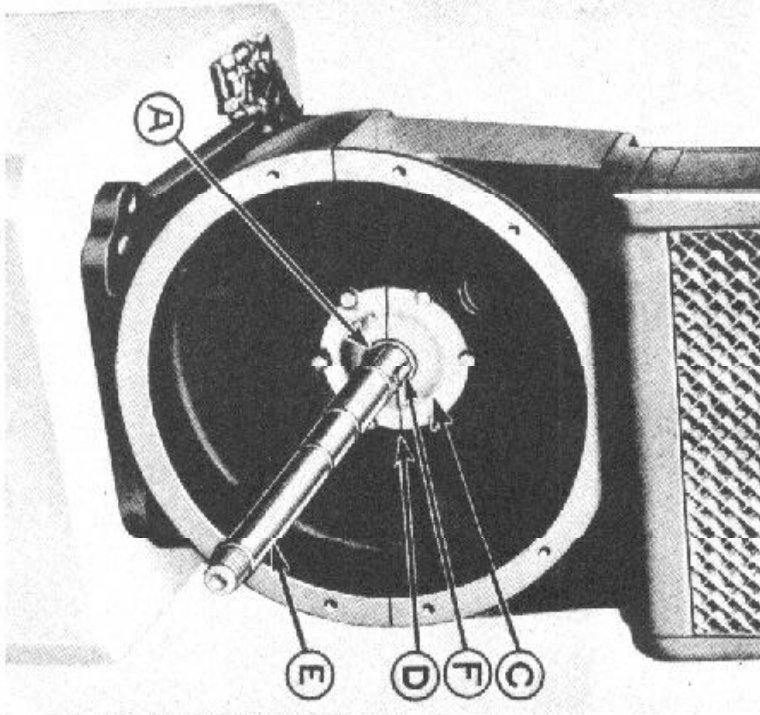


split covers should be 0.004 to 0.006 inches. If an oil leak develops through the split covers, drain the crankcase, and remove the upper half of the split cover. Replace the gasket and washers if worn. An oil leak through the cap screws can be checked by removing each of the screws and coating the threads with shellac.

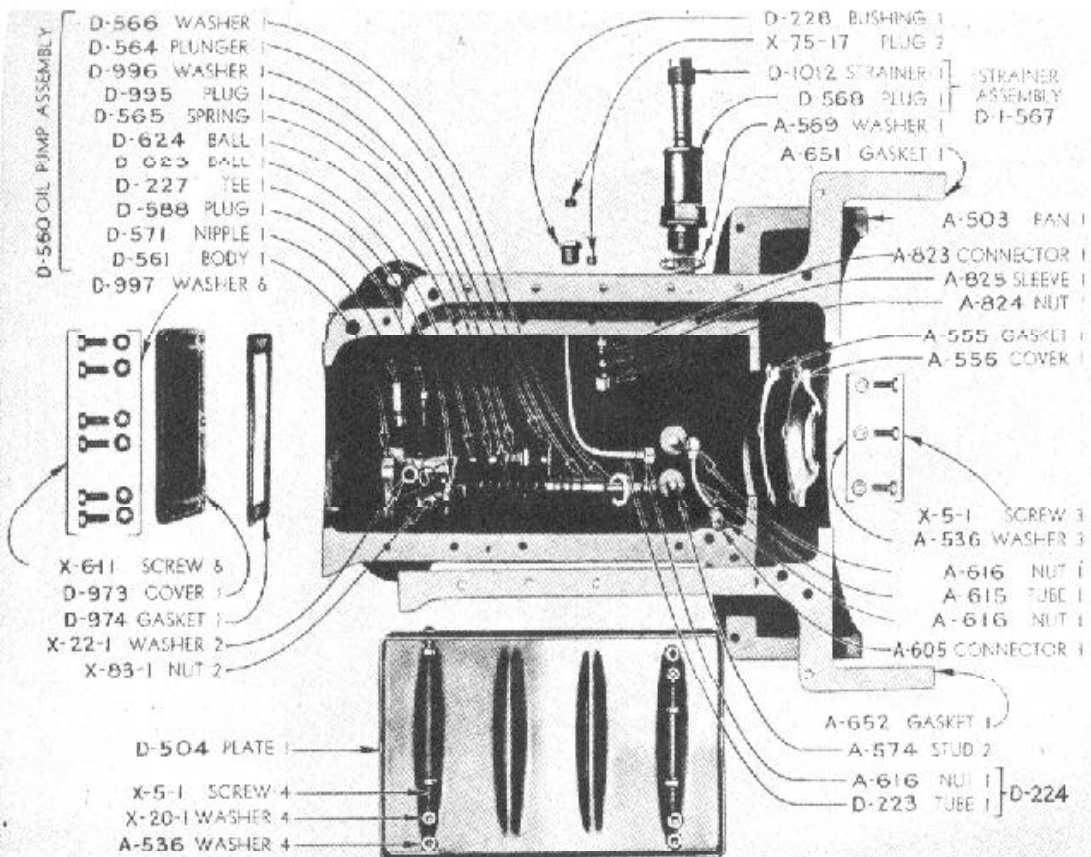
NOTE: Do not attempt to repair an oil leak at the split covers by splitting the plate. The leak may be through the cap screw holes in the upper split cover. These are inaccessible unless the flywheel is removed.



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- A. Clearance between split covers and crankshaft.
- C. Split cover.
- D. Split cover joint.
- E. Armature shaft.
- F. Woodruff key.

Figure 39. Flywheel removed, showing split covers.



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Figure 40. Oil base assembly.